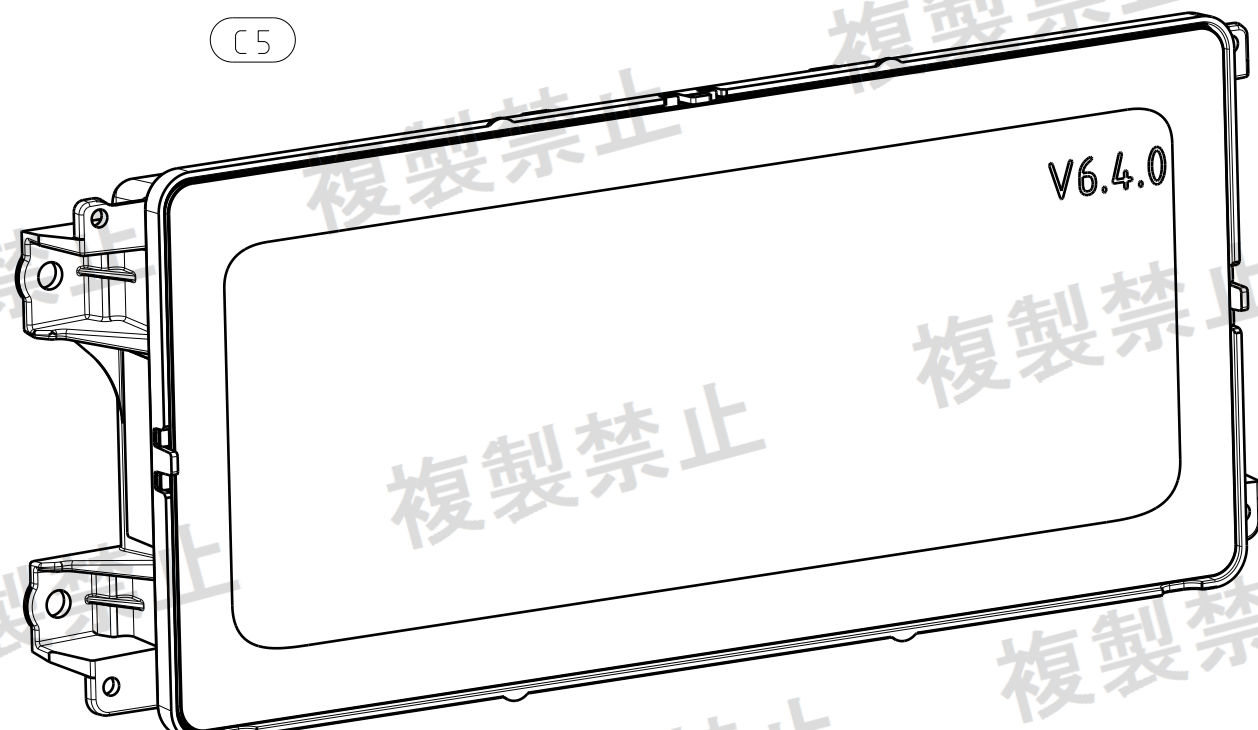


【HARLEYIFCU 外觀圖、配置図】

- RECEIVER MUST CONFORM TO THE IFCU PRD AND EG 812-22610, 22611, 22612, 22613, 22614 TESTING DESCRIBED IN THE TEST PLAN AND PRD. ANY EXCEPTIONS TO BE APPROVED BY H-D ENGINEERING AND LISTED IN PRO EXCEPTIONS.
- SEE SHEET 4 FOR COSMETIC REQUIREMENTS.
- THIS PRODUCT MEETS THE REGULATORY STANDARDS:
 - FOR FCC SUBPART B, UNINTENTIONAL RADIATORS TESTING IS NOT REQUIRED. 1)15.103 (A) STATES WE ARE EXEMPT FROM THIS SECTION SINCE OUR DEVICE IS USED IN TRANSPORTATION AND/OR MOTOR VEHICLES.
 - FCC SUBPART C, 15.247 IS REQUIRED AND COVERS 15.209. 1) THIS TEST ALSO COVERS INDUSTRY CANADA (IC) RSS-210 STANDARD SINCE THE SPECS ARE VIRTUALLY IDENTICAL.
 - EUROPEAN RADIO EQUIPMENT DIRECTIVE 2014/53/EU.
 - EUROPEAN (CE) REQUIREMENTS ARE AS FOLLOWS:
 - EN 60950 (ELECTRICAL SAFETY TEST)
 - EN 300 328 (BT SPECTRUM ALLOCATION)
 - EN 301 489-3 (EMC FOR ENTIRE HEADUNIT)
 - EN 301 489-17 (EMC FOR BT BAND)
- SUPPLIER MUST MAINTAIN CONFORMITY OF PRODUCTION RECORDS AND MAKE AVAILABLE UPON REQUEST.
- ELECTRICAL PROPERTIES:
 - IGNITION OFF CURRENT: 100uA MAX.
 - OPERATING CURRENT: 5.6 AMPS MAX.
 - FAKRA CONNECTOR GROUNDING: 15 MILLI-OHM.
- COMPONENT PRINTS WILL COVER KEY FEATURE POSITION AND ARE AVAILABLE UPON REQUEST.
- THIS PRINT COVERS OVERALL IFCU ASSEMBLY SPECIFICATIONS FOR VEHICLE FITMENT.
- IFCU COMPONENTS SHALL BE FREE OF EXCESSIVE FLASH, GATE VESTIGE & SHARP EDGES. REFERENCE SUPPLIER COMPONENT DRAWINGS FOR DETAILS (0.25 MM MAX FLASH, GATE VESTIGE BEYOND PARENT MATERIAL).
NO CHANGES WITHOUT H-D APPROVAL (EXCEPTIONS WILL BE CALLED OUT ON THE DRAWING).
- IFCU MATERIAL SPECIFICATIONS:
 - SURFACE LENS:
 - GLASS - AL SILICATE (ION EXCHANGED) DRAGONTRAIL TOX GLASS 2 MM THICKNESS
 - COATINGS - AR-AF
 - CHASSIS/HEATSINK- ALUMINUM CASTING ALLOY UNS A0380 OR A03830 PER SAE J452 OR J15 H 5302 ADC10/ADC12
 - ANTENNA COVER- ABS HH112 INEOS STYROLUTION NOVODUR HH-112, BLACK
 - LABEL- GLOSS WHITE POLYESTER SUBSTRATE 50 MICRONS THICK MUST MEET EN62368 - PRINTING RIBBON: R510
 - PROTECTIVE FILM - NOVAPET NF0025 OR EQUIVALENT
- FINISH SPECIFICATIONS:
 - COVER LENS PAINT PERFORMANCE PER ES805-07011
 - GENERAL FINISHES PERFORMANCE PER ES805-07012
 - COSMETIC SURFACE ZONING PER HC2.03.12
 - COVER LENS PAINT TO BE VIVID GLOSS BLACK
- PARTS TO BE MARKED INDICATING SUBSTRATE MATERIAL PER ESPEC805-800 WHEN APPLICABLE.
- UNLESS OTHERWISE SPECIFIED CAD MODEL IS BASIC. REFER TO PDM MODEL REV. IN TITLE BLOCK FOR CORRECT REVISION OF CAD MODEL.
 $\square \begin{matrix} 0.6 \\ A \end{matrix} \square \begin{matrix} B \\ C \end{matrix} \square \begin{matrix} W \\ D \end{matrix}$
- DISPLAY MUST WITHSTAND WITHOUT CRACKING OR BREAKAGE A 90N FORCE WITH A 12MM DIAMETER 60HS.
 - RUBBER TIP FOR 1 MINUTE DURATION WITHIN THE TOUCHABLE AREA OF THE SCREEN. WHEN TESTING B. TO THIS REQUIREMENT THE WEAKEST LOCATION ON THE TOUCHABLE AREA OF THE SCREEN MUST BE USED.
- SUPPLIER MUST SUBMIT METHOD TO DEMONSTRATE COMPLIANCE TO GD&T SPECIFICATIONS TO H-D FOR APPROVAL PRIOR TO LAYOUT SUBMISSION. METHOD SHALL BE INCLUDED WITH LAYOUT.
- ALL DIMS TO BE INSIDE THE GRAPHICS AREA (BOUNDARY).
UNLESS OTHERWISE SPECIFIED
VISTEON APPROVAL OF PRODUCTION SAMPLES IS REQUIRED PRIOR TO AUTHORIZATION OF INITIAL PRODUCTION.
CAD FILE DEFINES NOMINAL GEOMETRY. THE ENGINEERING DRAWING DEFINES TOLERANCES OF THE GEOMETRY.
DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994.
FOR PURPOSES OF GEOMETRIC TOLERANCING ALL DIMENSIONAL INFORMATION CONTAINED IN THE CAD MODEL IS BASIC PER ASME Y14.5M-1994 SECTION 1.3.9.
TOLERANCES APPLY AFTER ALL PROCESSING OPERATIONS.
ALL INSIDE BEND RVD11 TO BE EQUAL TO MATERIAL THICKNESS.
PART TO BE FREE FROM OIL AND GREASE AND SUITABLE FOR SOLDERING.
FOR CURRENT RELEASE STATUS SEE THE VISTEON ENGINEERING NOTICE.
CHANGES AFFECTING DESIGN AND COMPOSITION OR PROCESSING OF THE PART PREVIOUSLY APPROVED FOR PRODUCTION REQUIRE PRIOR APPROVAL FROM VISTEON PRODUCT ENGINEERING. REFER TO IATE 16949.
- ALL KPDS (CSPs) ARE READ CLOCKWISE.



LTRS		REVISIONS		
DATE	ORIGINAL	REVIEWER	ENGR	APP
VPPWWF-10E889-BA/EB/FA/FB/GA/GB NOT RELEASED RELEASED VPPWWF-10E889-EC/FC/GC CNO0130739				
20221020	JMUNO29	AALVARA2	MARIA DIAZ	
RECORD CHANGE RELEASE ONLY FOR CUSTOMER DRAWING REVISION UPDATES FROM INITIAL CUSTOMER RELEASE B1 4X WAS DIAMETER W.72 B2 REPLACED DV LABEL WITH PRODUCTION LABELS B3 6X ADDED DIMENSION B4 RELOCATED DIMENSION FROM FV TO BV (DUE TO DRAFT) B5 3X ADDED MATING CONNECTORS B6 ADDED "W" TO HOUSING B7 REVISED LABEL CONTENT B8 ADDED GRAPHICS VIEWS B9 ADDED TRIM BEZEL VIEWS B10 ADDED PRODUCTION INTENT PROTECTIVE FOIL CNO0131047				
20221020	JMUNO29	AALVARA2	JBRAUTIG	
RECORD CHANGE RELEASE B11 - ALIGNMENT REVISION COLUMN WITH HD VERSION CNO0131190				
20221130	JMUNO29	AALVARA2	JBRAUTIG	
REMOVED VPPWWF-10E889-EC/FC/GC C1 X11 UPDATED VIEWS CORRESPONDING TO 3D C2 X2 ADDED END ITEM LABEL C3 X3 ADDED E-LABEL C4 X2 UPDATED LABEL CONTENT C5 X2 UPDATED 3D VERSION LEVEL C6 UPDATED TABLE C7 ADDED VIEW C8 X3 ADDED DIMENSIONS C9 X2 UPDATED NOTE C10 KPC ALIGNMENT WITH HD C11 ADDED NOTE RELEASED VPPWWF-10E889-ED/FD/GD CNO0131493				
20221213	JMUNO29	AALVARA2	JBRAUTIG	
REMOVED VPPWWF-10E889-ED/FD/GD C12 8X ADDED LABEL C13 3X UPDATED LABEL CONTENT C14 ADDED TABLE C15 2X DELETED VIEW C16 DELETED NOTE & ADJUSTED NUMERS C17 ADDED VIEW C18 4X UPDATED SCIFS/KPCS C19 ADDED DIMENSIONS C20 DELETED END ITEM LABEL C21 ADDED SHEET 7 RELEASED VPPWWF-10E889-EE/FE/GE CNO0131452				
20230328	JMUNO29	ARODARTE	JBRAUTIG	
DRAWING AND ANY INTELLECTUAL PROPERTY RIGHTS THEREIN ARE PROPERTY OF VISTEON CORPORATION AND NO LICENSES ARE GRANTED UNDER THOSE RIGHTS				
DRAFTED IN ACCORDANCE WITH VISTEON ENGINEERING CAD STANDARDS 1.21				
MUST COMPLY WITH GADSL, VISTEON AND APPLICABLE OEM RESTRICTED SUBSTANCE MANAGEMENT STANDARDS				
ORIGINATOR	DATE	REVIEWER	DATE	ENGINEER
JMUNO29	20221020	AALVARA2	20221020	DIAZ, MARIA
ANGLE	CUSTOMER DATA TYPE		SCALE: 1:1	UNITS: mm
	CATIA V5		SHT 1/7	RH/LH: NA
	CUSTOMER NUMBER		DWG SIZE: A0	
	70901090/70901092/70901093		DTMC	: IS MASTER
DSPLY ASY NAV INFO CTR				
FILE	VPPWWF-10E889-E			DATA TYPE
FILE	VPPWWF-10E889-E.DWG			CATIA VSR30
LOC	TCE			
UCT	DISPLAY			
NUMBER	00374736-05			
LY NUMBER	VPPWWF-10E889-EE			

SECTION A

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